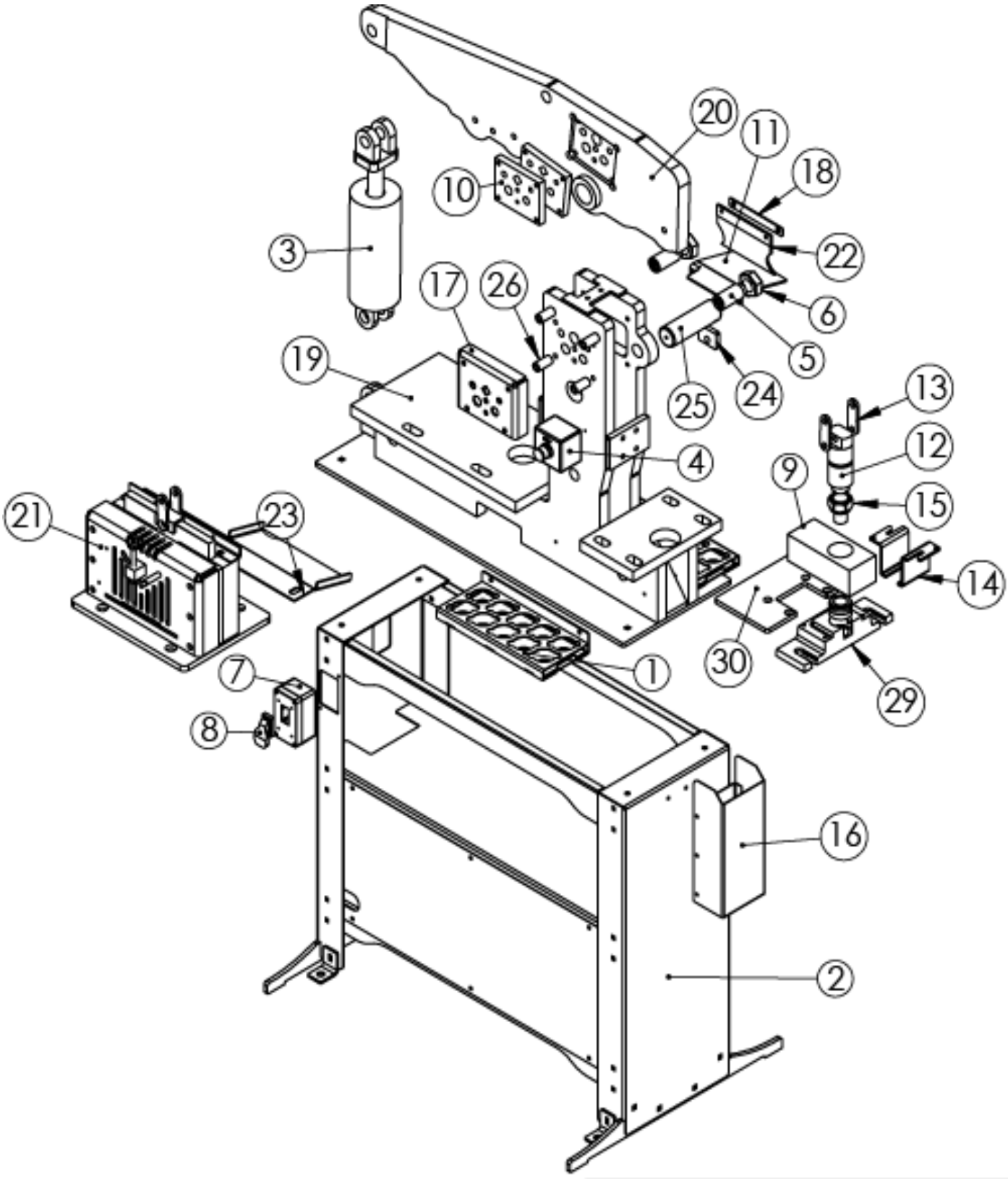
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Diagram A - Ironworker

Exploded diagrams and replacement parts



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Parts List A - Ironworker

Exploded diagrams and replacement parts

Ref.	Part number	Description	Size	Qty.
1	AC1920	Punch & Die Holder		1
2	Base Assy	JIW-45T Base Assembly - JIW-45T		1
3	CY4500	Cylinder	3.5" Bore x 4" Stroke	1
4	E-Stop	Emergency Stop		1
5	GIB0128-04GL	Gib Assembly Grease Less		2
6	JIW1204	Nut - Gib Pin		2
7	HS152	Switch Box		1
8	HS153	Electrical Switch		1
9	JIW1011	Punch Head Guide - JIW-45T		1
10	JIW1132	Blade Rod Shear - JIW-45T		2
11	JIW1136	Drop Table - JIW-45T		1
12	JIW1143	Punch Head - JIW-45T		1
13	JIW1146	Punch Link - JIW-45T		2
14	JIW1154	Stripper - JIW-45T		2
15	JIW1168	Punch Nut - JIW-45T		1
16	JIW1175	Slug Receptacle - JIW-45T		1

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Parts List A - Ironworker (continued)

Exploded diagrams and replacement parts

Ref.	Part number	Description	Size	Qty.
17	JIW1176	Rod Shear Guard - JIW-45T		1
18	JIW1177	Guard Strip - JIW-45T		1
19	JIW1190	Frame - JIW-45T		1
20	JIW1191	Center Assembly - JIW-45T		1
21	JIW1192	Shear Assembly - JIW-45T		1
22	JIW1194	Drop Guard. Rod Shear - JIW-45T		1
23	JIW1196	Drop Table Shear JIW-45T		1
24	JIW1208	Ret Block Center Pin		1
25	PH124-01	Pin - Whale Pivot		1
25	JIW1178	Standoff Rod Shear - JIW-45T		4
26	JIW1206	Pedestal Die Table - Base		1
27	JIW1205	Pedestal Die Table - Top		1
	HE-DS100-DG	Foot Pedal (not pictured)		1
	JIW1988	Handle, Foot Pedal (not pictured)		1
	HK1165	Hose Kit (not pictured)		1
	DE-JET203	JET-203 Badge (not pictured)		1
	DE-JIW1188	Serial/Warning Plate (not pictured)		1

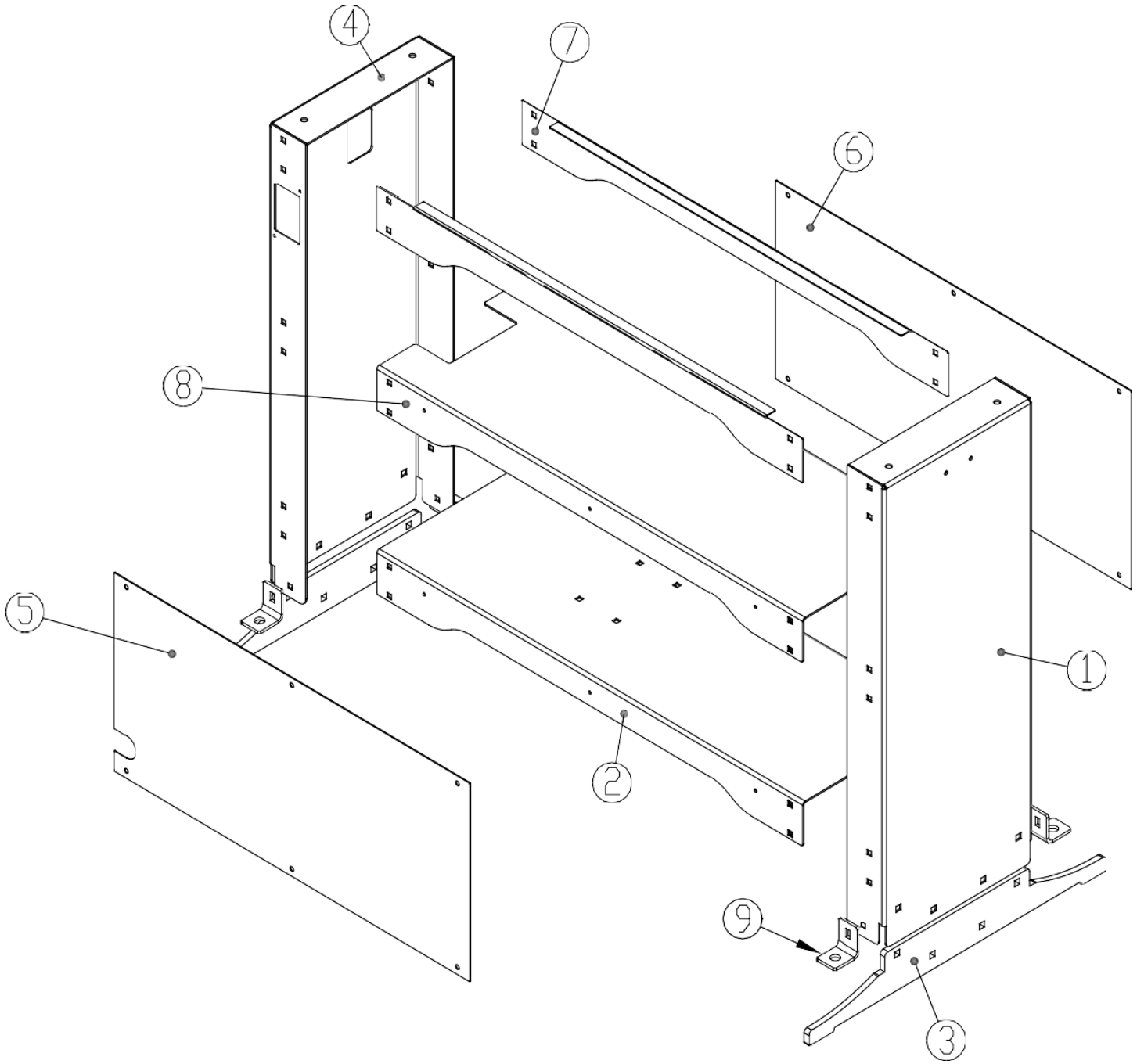
JET lists reference 25 twice (PH124-01 and JIW1178). Both entries are retained exactly; verify the required component before ordering.

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Diagram B - Base assembly

Exploded diagrams and replacement parts



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Parts List B - Base assembly

Exploded diagrams and replacement parts

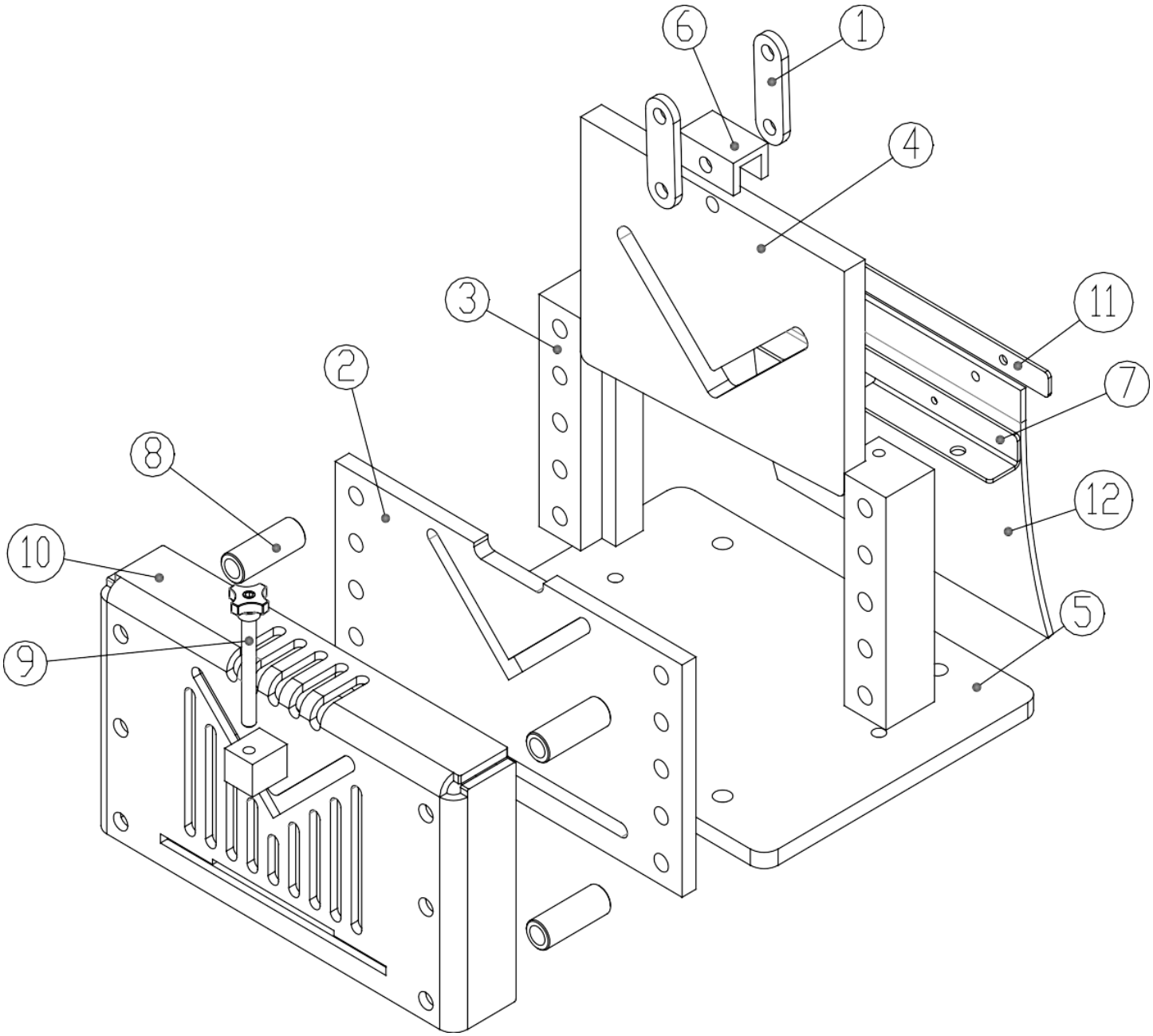
Ref.	Part number	Description	Size	Qty.
1	JIW1152	Base Right Side - JIW-45T		1
2	JIW1153	Base Motor Shelf - JIW-45T		1
3	JIW1169	Base Leg - JIW45T		2
4	JIW1170	Base Left Side - JIW-45T		1
5	JIW1171	Front Cover - JIW-45T		1
6	JIW1172	Back Cover - JIW-45T		1
7	JIW1182	Valance Cover - JIW-45T		2
8	JIW1183	Base Shelf - JIW-45T		1
9	JIW1185	Tie Down - JIW-45T		4

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Diagram C - Shear station

Exploded diagrams and replacement parts



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Parts List C - Shear station

Exploded diagrams and replacement parts

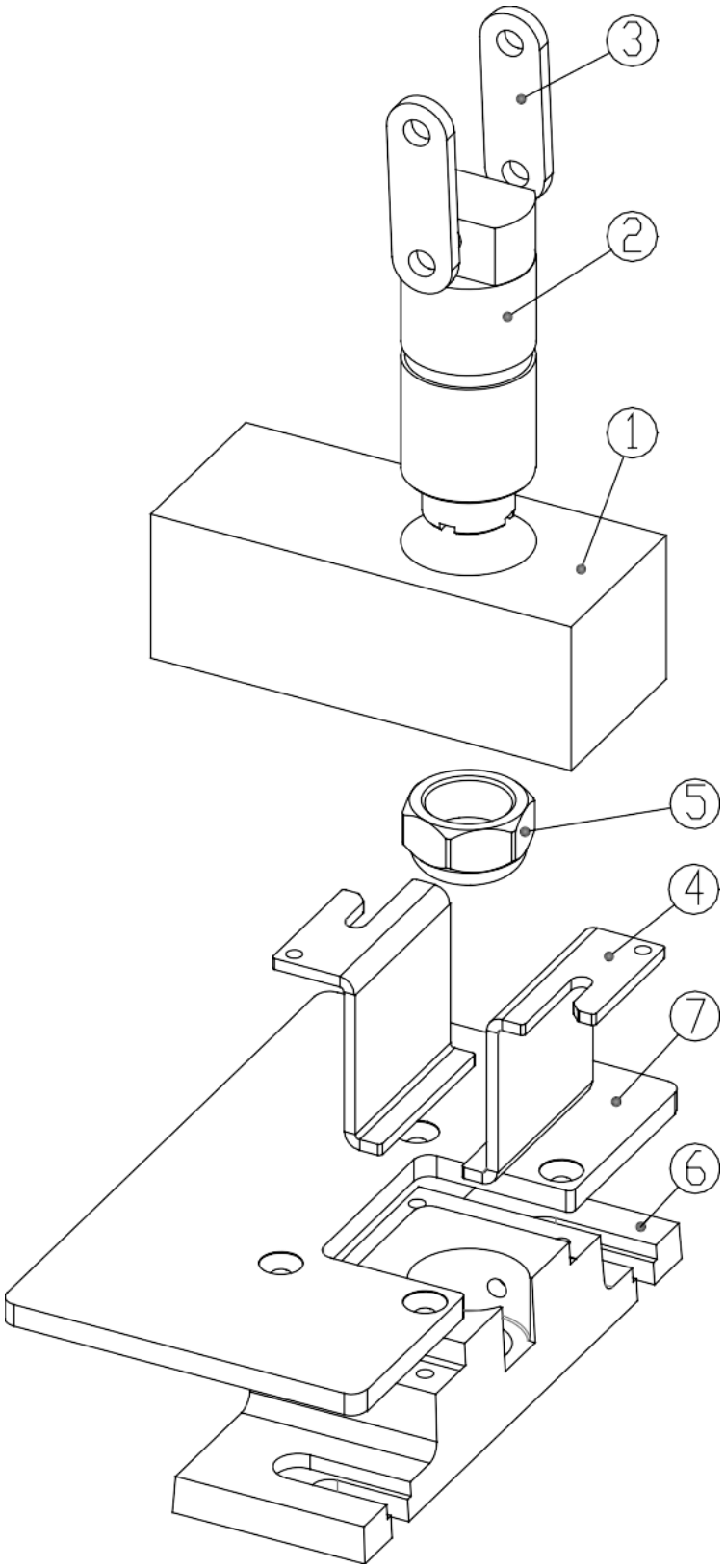
Ref.	Part number	Description	Size	Qty.
1	JIW1146	Punch Link - JIW-45T		2
2	JIW1157	Blade Fixed - JIW-45J		1
3	JIW1158	Blade Guide - JIW-45		2
4	JIW1159	Blade Movable - JIW-45T		1
5	JIW1160	Base Plate - JIW-45		1
6	JIW1161	Push Block - JIW-45T		1
7	JIW1179	Shear Back Guard Mount - JIW-45T		1
8	JIW1180	Shear Standoff - JIW-45T		4
9	JIW1181	Angle Hold Down Adjuster - JIW-45T		1
10	JIW1186	Multi-Shear Guard Assembly - JIW-45T		1
11	JIW1187	Guard Strip - JIW-45T		1
12	JIW1193	Drop Guard, Flat/Angle - JIW-45T		1

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Diagram D - Punch station (standard and optional)

Exploded diagrams and replacement parts



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Parts List D - Punch station (standard and optional)

Exploded diagrams and replacement parts

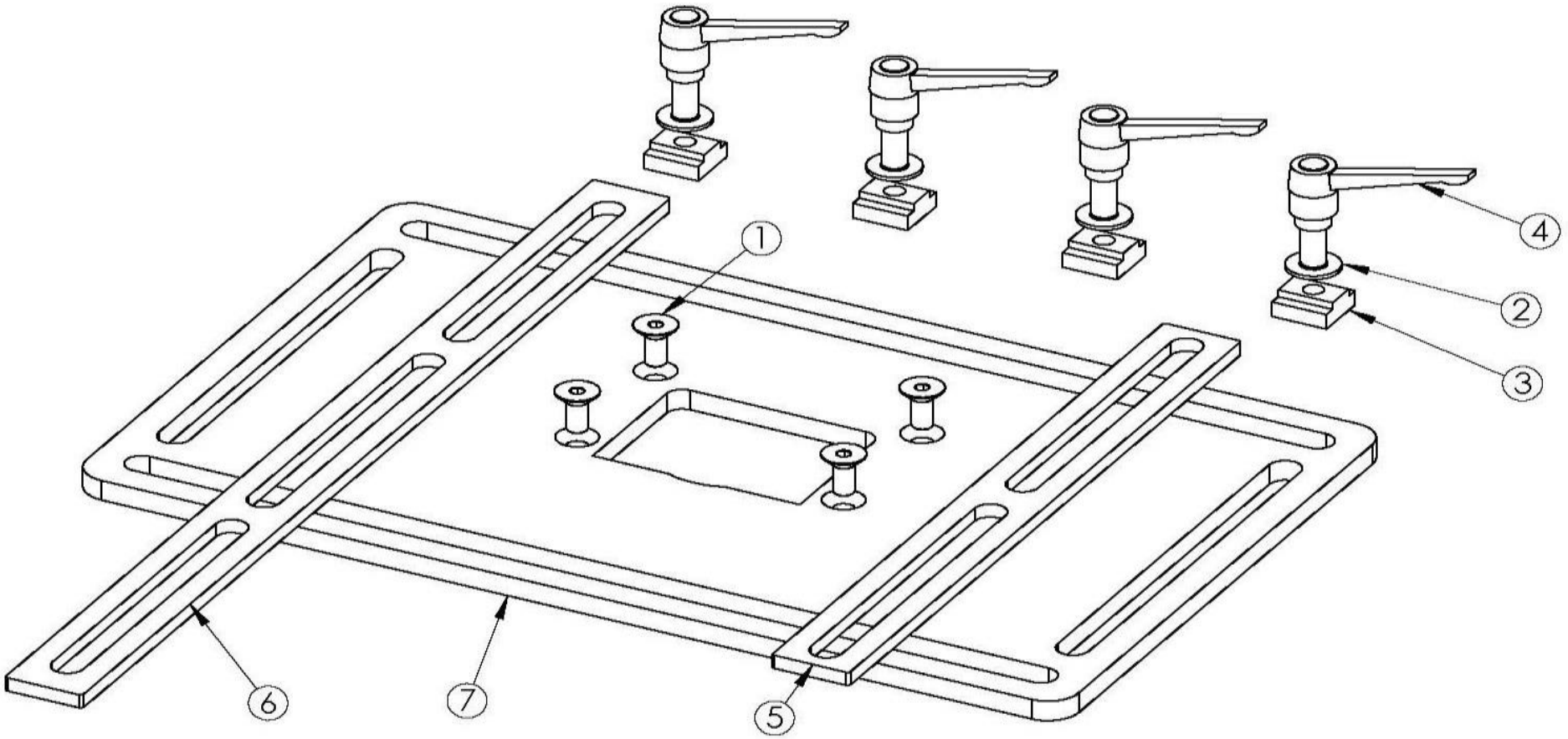
Ref.	Part number	Description	Size	Qty.
	756105	Full Punch Station, Replacement or for Center Station		1
1	JIW1011	Punch Head Guide - JIW-45T		1
2	JIW1143	Punch Head - JIW-45T		1
3	JIW1146	Punch Link - JIW-45T		2
4	JIW1154	Stripper - JIW-45T		2
5	JIW1168	Punch Nut - JIW-45T		1
6	JIW1206	Pedestal Die Table - Base		1
7	JIW1205	Pedestal Die Table - Top		1

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Diagram E - Gauging table kit (optional)

Exploded diagrams and replacement parts



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Parts List E - Gauging table kit (optional)

Exploded diagrams and replacement parts

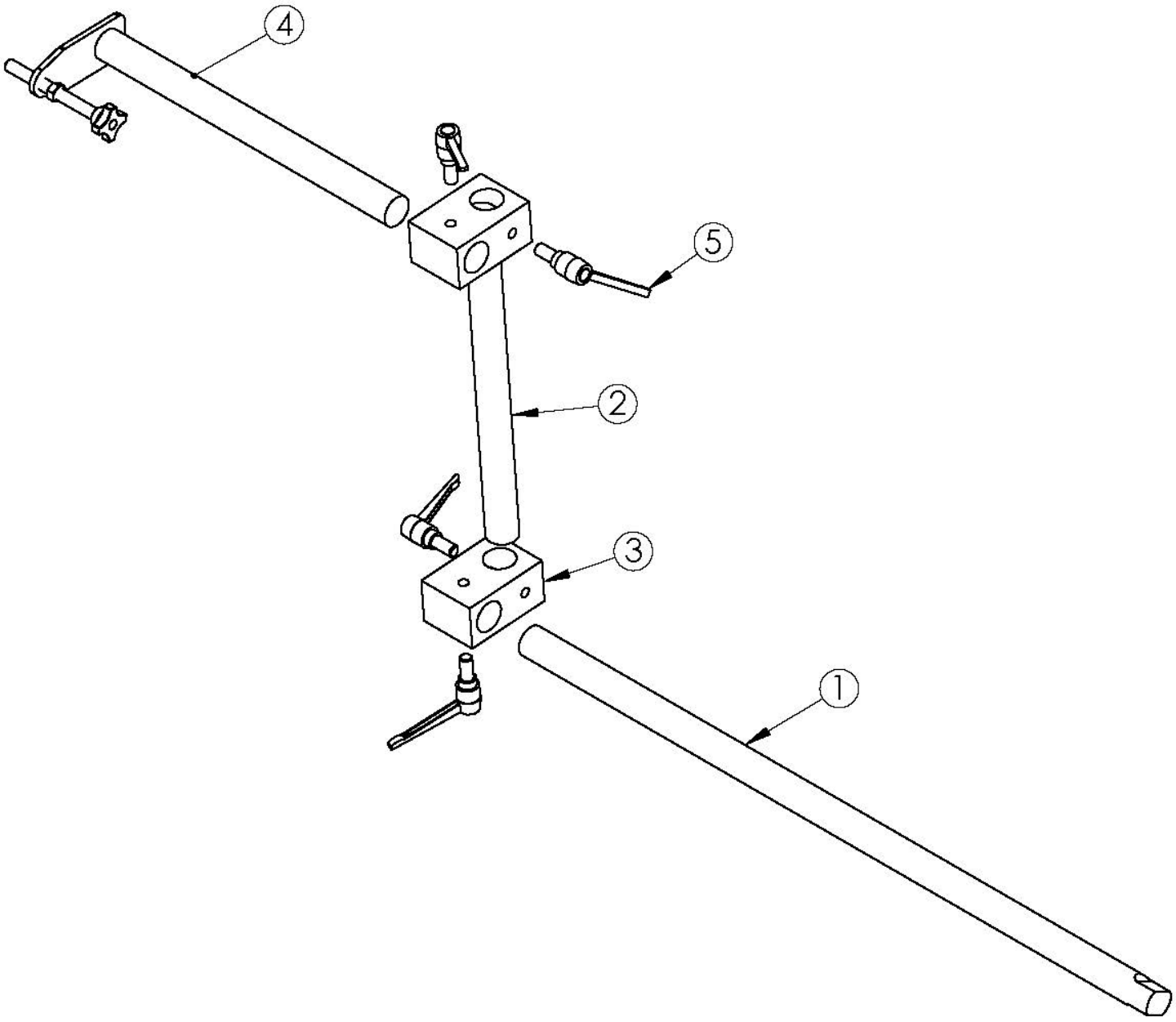
Ref.	Part number	Description	Size	Qty.
	756106	Gauging Table Kit - JIW-45T Option		1
1	24254	Flat Head Socket Cap Screw	5/16”-18x3/4”	4
2	33082	Flat Washer	3/8”	4
3	HM-3163955	T Nut	3/8”	4
4	HM-MA38161	Handle Adjustable	3/8”-16x1”	4
5	HM900-01	Fence - Short		1
6	HM900-02	Fence - Long		1
7	JIW1207	Pedestal Gauging Table		1

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Diagram F - Material stop (optional)

Exploded diagrams and replacement parts



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Parts List F - Material stop (optional)

Exploded diagrams and replacement parts

Ref.	Part number	Description	Size	Qty.
	756107	Material Stop Option		1
1	HM667	Back Gauge Rod	1” x 26”	1
2	HM5207-01	Auto Cut Short Slide Bar	12”	1
3	HM5192	Auto Cut Cross Clamp		2
4	HB186	Stop Arm Assembly		1
5	HM-MA38161	Handle, Adjustable	3/8”-16x1”	4

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